

Element U.S. Space & Defense Test Report for Ballistic Resistance Testing

Project No.: PH00013965 Tested: 31 December 2024 P.O. No.: Signed Quote OH23335

Prepared For

Ace Link Industrial Inc. | 3 Chrysler Street | Irvine, CA 96218

Attention: Justin Mills

Prepared By

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Further dissemination only as directed by Ace Link Industrial Inc., March 2025.

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Revision History

	Rev.	Description	Issue Date
Ī	0	Initial Release	March 2025



BALLISTIC RESISTANCE TEST

Element U.S. Space & Defense

4603B Compass Point Road Belcamp, MD 21017 Client: Ace Link Industrial Inc. Project No.: PH00013965-1

Test Date: 12/31/2024 Page 1 of 1

Test Panel Description: Soft armor sample.

Manufacturer: Ace Link Industrial Inc. Sample No.: Panel A-1 Front

Size: C5 Avg. Thickness: N/A Thicknesses: N/A

Weight: 4.000 lbs Plies/Laminates: N/A

Date Received: 12/19/2024 Received Via: UPS Ground Returned Via: UPS Ground

Setup

Shot Spacing: NIJ-STD-0101.07

Level HG2

Witness Panel: Clay Backing Material: 5.5-in clay/plywood

Condition: Ambient

Primary Vel. Screens (ft): 5.000, 5.333, 9.666, 10.000

Primary Vel. Location (ft): 7.500

Range to Target (ft): 15.000 Target to Witness (in): 0.000 Range No.: Range 3

Temp: 65 °F BP: 30 inHg RH: 43 % Barrel/Gun: WC020651 Gunner: Timothy Mackie

Recorder: Keivin Guzman

Ammunition

Projectile	Lot No.	Manufacturer	Powder
(1) .44 Mag, 240-grain SJHP	J28W	Speer	Accurate No. 5

Applicable Standards or Procedures

Clay Drop 1 - Drop Time: 10:40 AM; Block No. WC074180; Temp: 95.3 °F; Drop Depths: 20.8 mm,17.1 mm,20.7 mm, 18.7 mm,19.6 mm

- (1) NIJ-STD-0101.07 Level HG2 (Modified)
- (2) Customer Request

Shot No.	Ammo	Powder/ Seating	Weight (gr)	Time 1 (µs)	Vel. 1 (ft/s)	Time 2 (µs)	Vel.2 (ft/s)	Avg. Vel. (ft/s)	Penetration	Deformation (mm)	Obliq. (°)	Footnotes
1	1	14.3	240	3507	1426	3033	1429	1427	None	32.1	0	
2	1	14.3	240	3504	1427	3033	1429	1428	None	31.1	0	
3	1	14.3	240	3517	1422	3041	1425	1423	None	30.7	0	
4	1	14.3	240	3524	1419	3050	1421	1420	None	25.1	45	(a)
5	1	14.3	240	3441	1453	2977	1455	1454	None	28.5	30	, ,
6	1	14.3	240	3517	1422	3041	1425	1423	None	13.4	45	
7	1	14.3	240	3475	1439	3006	1441	1440	None	17.3	0	

Remarks:

Required Velocity: 1400 - 1460 ft/s.

Projectile Yaw Check: 0° Yaw on All Impacts.

Footnotes:

(a) Neckline Shot



ATTACHMENT A CALIBRATION DATA

WC060267	101	YIS/Cowden Group,	Chrono USB	Chronograph 1	Range 3	6/5/2024	6/5/2025
WC067005	106	YIS/Cowden Group,	Chrono USB	Chronograph 2	Range 3	6/5/2024	6/5/2025
WC079246	A21106926	RCBS	1500	Powder Scale	Range 3	11/12/2024	11/12/2025
WC060370	26059102	Sartorius	Combics	Floor scale	Range 3	1/17/2025	1/17/2026
WC064334	906	Starrett	530-100	100 ft Tape Measure	Range 3	5/23/2024	5/23/2025
WC074990	WC074990	Dewalt	DWHT36107	25 ft Tape Measure	Range 3	10/12/2023	10/12/2025
EL00004012	EL00004012	Craftsman	CMHT37525	25 ft Tape Measure	Range 3	9/11/2023	9/11/2025
WC067391	192291544	Control Company	4040	Temp and Humidity	Range 3	8/20/2024	8/20/2025
EL00004196	230371969	Control Company	4378	Thermometer	Range 3	10/7/2024	10/7/2026
WC060650	570001	SPI	91-316-0	Angle Block	Range 3	11/13/2023	11/13/2025
EL00004122	23/240027	Starrett	3753A-6/150	DG Tool	Range 3	5/23/2024	5/23/2025
WC079400	18/110094	Starrett	3753A-6/150	BFD Bridge	Range 3	9/12/2024	9/12/2025



Receiver Barrel
HSP #1187 ETL-BA-22-016

5055 S 33rd St Phoenix, AZ 85027

Test Report

ETL-TR-ACL-25-282-0103

Test Date:

October 9, 2025

	Order Information			
Customer Name	Ace Link			
Customer ID	ACL			
Quote #	VERBAL			
Customer PO #	VERBAL			
Test Order #	ETL-TO-ACL-25-282			
Test Plan #	ETL-TP-ACL-25-282-0103			

	Sample Information								
ETL Sample ID	ETL-TSI-ACL-25-282-0103	Size (in)	3XL						
Sample Type	Soft Armor	Shape/Curvature	FLAT						
Model Number	A13-3APEX-3XL	Feature Details	N/A						
Description	A13-3APEX-3XL V50	Weight (lbs)	2.968						
Lot Number	N/A	Thickness (in)	0.523						
Serial Number	N/A	Construction	N/A						

					Ballistic	Evaluation	
		Ran	ge Configuration				
Temperature	Relative Humidity	Barrel End to Target	Target to Velocity	Target to Witness	Vel Set 1 Dist	Vel Set 1 Dist	Range
(°F)	(%)	(ft)	(ft)	(in)	(ft)	(ft)	#
70.5	42.5	15	8.21	6	5.33	4.33	1
		Equipme	nt/Ammunition Deta	ils			

Propellant

Accurate #2

	Test Parameters					
Test Type	Reference Spec.	No. Shots	Sho	t Pattern		
Ballistic Limit - V50	Customer	12	12 ETL ST			
Threat	Velocity (ft/s)	Velocity '				
17gr FSP	1969		±500			
Backing		Witne				
Air		Cardboard,				

	Clay Validation								
	Drop 1 (mm)	Drop 2 (mm)	Drop 3 (mm)	Drop 4 (mm)	Drop 5 (mm)	Avg. (mm)	Temp. (°F)	Box #	Drop Time
Pre-Test:									
Poet-Teet									

Threat 17gr FSP

						1	Ballistic Evalu	nation Data				
Shot #	Proj. Wt (gr)	Pwdr Wt (gr)	Time 1 (µs)	Time 2 (µs)	V1 (ft/s)	V2 (ft/s)	Vavg (ft/s)	Obliq. (°)	Result	BFD (mm)	Shot Location	Notes
1	17.0	7.5	2709	2193	1967.52	1974.46	1970.99	0	PP	N/A	TL	
2	17.0	8.0	2780	2254	1917.27	1921.03	1919.15	0	PP	N/A	ML	
3	17.0	8.5	2675	2166	1992.52	1999.08	1995.80	0	PP	N/A	ML	
4	17.0	9.0	2328	1885	2289.52	2297.08	2293.30	0	PP	N/A	BL	
5	17.0	9.7	2244	1820	2375.22	2379.12	2377.17	0	PP	N/A	TR	
6	17.0	10.5	2190	1777	2433.79	2436.69	2435.24	0	PP	N/A	MR	
7	17.0	11.5	2065	1674	2581.11	2586.62	2583.87	0	CP	N/A	MR	
8	17.0	11.0	2083	1695	2558.81	2554.57	2556.69	0	PP	N/A	BR	
9	17.0	11.5	2057	1665	2591.15	2600.60	2595.88	0	CP	N/A	TC	
10	17.0	11.0	2090	1689	2550.24	2563.65	2556.95	0	CP	N/A	C	
11	17.0	10.5	2095	1699	2544.15	2548.56	2546.36	0	CP	N/A	BC	
12	17.0	10.0	2215	1793	2406.32	2414.95	2410.64	0	PP	N/A	BC	

Casing

308 Winchester

Propellant Lot 50711242026

	<u>Test Remarks</u>								
	V50 (REGRESSION): 2537.9 ft/s								
		V	'05 (REGRESSION): 248:	5.4 ft/s					
		V50	(MIL-STD-662F, 4X4): 2:	507.85 ft/s					
	Test Report History								
Report Revision	Operator 1	Operator 2	Approver	Notes	Date				

	<u>Acronyms</u>	
Evaluation	Shot Locations	Units
SIP - Stop in Plate	T - Top	F - Farenheit
SIV - Stop in Vest	B - Bottom	% - Percent
PP - Partial Penetration	M - Middle	inHg - Inches of Mercury
CP - Complete Penetration	C - Center	in - Inches
EV - Excessive Velocity	L - Left	ft - Feet
IV - Insufficient Velocity	R - Right	mm - Millimeter
UH - Unfair Hit	CR - Crown	° - Degrees
STEI - Shot-to-Edge Distance Incorrect	VP - Viewport	μs - Microseconds
STSI - Shot-to-Shot Distance Incorrect		ft/s - Feet per Second
ICW - In Conjunction With		-

<u>Test Report History</u>					
Report Revision	Operator 1	Operator 2	Approver	Notes	Date
A	MDenhart	ILyon	AGibson	Initial Release	10/9/2025

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END OF REPORT